

2008. The engine for construction.

9-27 kW at 1500-3000 rpm



These are the characteristics of the 2008:

3- and 4 cylinder naturally aspirated in-line engines.

Water cooled.

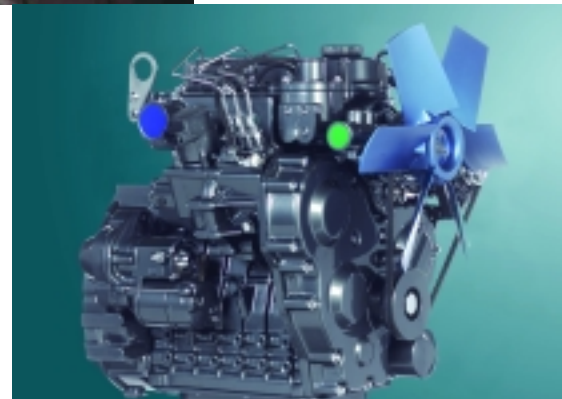
Compact engine design.

Innovative and efficient injection- and combustion system.

Customized component system with many different peripheral parts.

Cold starting ability even under extreme climatic conditions.

Full power PTO at flywheel end for axial or radial drives, two optional laid back PTOs from gear end cover.



Your benefit:

- ▶ Indirect injection, thus more smooth and quiet running engine helps reducing your insulation cost.
- ▶ Compact engine, thus reducing equipment redesigning cost.
- ▶ Convincing power to weight ratio.
- ▶ Low exhaust emissions meeting EU-RL 97/68 Stage 2 and US-EPA Nonroad (Tier 2).
- ▶ High reliability combined with long maintenance intervals means less after sales cost for your customers.
- ▶ Impressed low level on complexity helps your after sales business.

► Engine description

| | |
|------------------------------------|--|
| Type of cooling: | Water-cooled, water circulation pump driven by a V belt, thermostat and integrated bypass system |
| Crankcase: | Ribbed, thin-wall grey cast iron with detachable sump |
| Crankcase breather: | Closed-circuit breather |
| Cylinder head: | Adaptable inlet manifold |
| Valve arrangement/ Timing: | Overhead valves in cylinder head, one inlet and one exhaust valve per cylinder, actuated via hydraulic tappets, push rods and rocker arms, driven by anti-backlash helical cut gears and camshaft. |
| Piston | Three-ring piston, two compressions rings and one oil scraper ring |
| Piston cooling: | Splash oil-cooled |
| Connecting rod: | Drop-forged steel rod |
| Crankshaft and big end bearings | Ready-to-install bi-metal bearings |
| Crankshaft: | Steel forged in 3 cylinder Cast iron in 4 cylinder |
| Camshaft: | Chilled cast iron |
| Lubrication system: | Gear driven lubricating oil pump |
| Lube oil cooler: | Externally arranged water-cooled (optional) |
| Lube oil filter: | Full flow spin-on cartridge filter |
| Injection pump/ Governor: | Cassette type fuel pump, Ricardo Advanced Comet type indirect injection, fixed and variable speed, electronic governing |
| Fuel lift pump: | Diaphragm |
| Injection nozzle: | Pintle nozzle |
| Fuel filter: | Replaceable cartridge with water trap |
| Alternator: | Three-phase alternator, 14 V; 50 A (Standard) |
| Starter motor: | 2,0 kW; 12 V |
| Options: | Intake manifold connections, exhaust manifolds connections, hydraulic pumps drives, engine mounts, multi oil pan drains, dipsticks, SAE 4/5 flywheel housings, fly wheel drives, alternator 12 V, oil filter position horizontal, vertical and remote, oil filler in cylinder head cover and low level fill on side of crankcase |

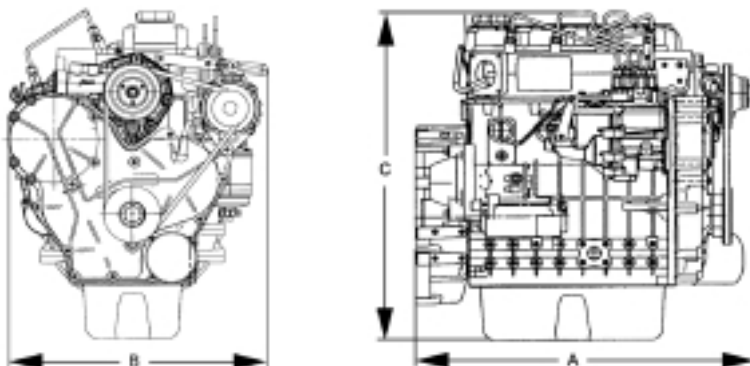
► Technical Data

| Engine Type | | D 2008 L 3 | D 2008 L 4 |
|---------------------|-------------------------|-----------------|-----------------|
| Number of cylinders | | 3 | 4 |
| Bore/stroke | mm inch | 76/86 3.0/3.4 | 76/86 3.0/3.4 |
| Displacement | l cu inch | 1.17 71 | 1.56 95 |
| Compression ratio | | 23.5 | 23.5 |
| Max. rated speed | min ⁻¹ rpm | 3000 | 3000 |
| Mean piston speed | m/s ft/sec | 8.6 28.2 | 8.6 28.2 |

Power ratings for construction equipment engines¹⁾

| | | | |
|--|-------------------------|-------------|-------------|
| Power ratings for automotive- and industrial engines ²⁾ | kW hp | 20 27 | 27 36 |
| at speed | min ⁻¹ rpm | 3000 | 3000 |
| Mean effective pressure | bar psi | 6.9 100.0 | 6.8 98.6 |
| Power ratings for continuous operation ³⁾ | kW hp | 18 24 | 24 32 |
| at speed | min ⁻¹ rpm | 3000 | 3000 |
| Mean effective pressure | bar psi | 6.2 89.9 | 6.1 88.5 |
| Max. torque | Nm lb-ft | 71 52 | 92 68 |
| at speed | min ⁻¹ rpm | 2000 | 2000 |
| Minimum idle speed | min ⁻¹ rpm | 900 | 900 |
| Specific fuel consumption ⁴⁾ | g/kWh lb/hp-hr | 250 0.405 | 250 0.405 |
| Weight to DIN 70020, Part 7A | kg lb | 155 342 | 189 417 |

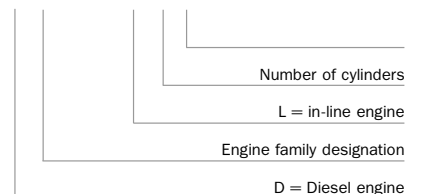
► Dimensions



| Engine type | | A | B | C |
|-------------|------------|------------|------------|------------|
| D 2008 L 3 | m m inch | 538 21.2 | 480 18.9 | 620 24.4 |
| D 2008 L 4 | m m inch | 627 24.7 | 480 18.9 | 620 24.4 |

► Model designation

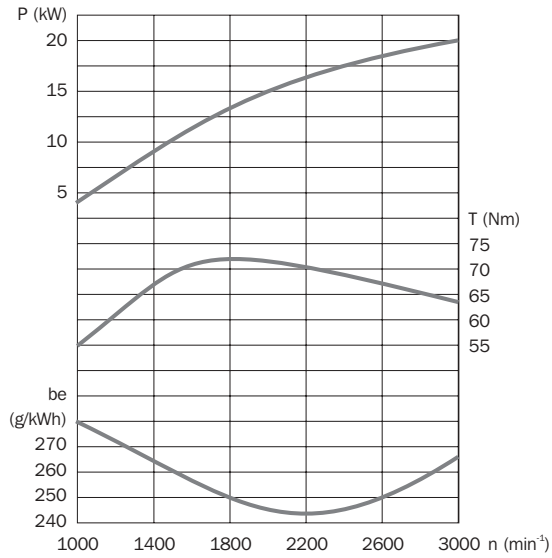
D 2008 L 4



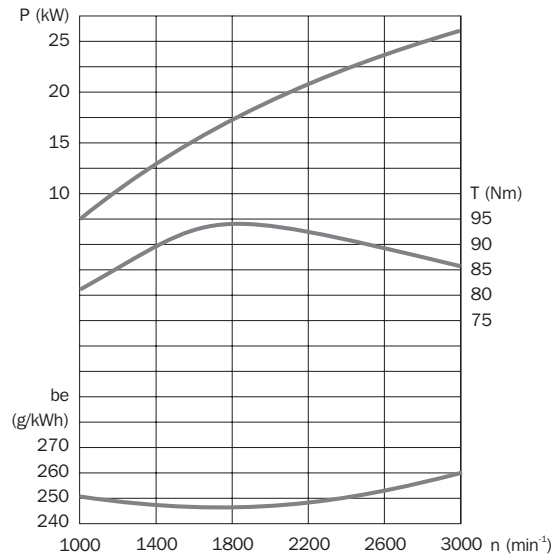
- 1) Power ratings at flywheel net, without cooling system
- 2) For intermittent operation to ISO 3043-1/ISO 1585
- 3) For stop power acc. to 3046/1 (ICXN)
- 4) At optimal operating point. Specific fuel consumption based on diesel fuel with a specific gravity of 0.835 kg/dm³ at 15°C

The values given in this data sheet are for information purposes only and not binding. The information given in the offer is decisive.

► Standard engines



► D 2008 L 3



► D 2008 L 4



The engine company.

DEUTZ AG
DEUTZ MOTOR

Deutz-Mülheimer Str. 147-149
D-51063 Köln
Phone: + 49 (0) 2 21-8 22-0
Telefax: + 49 (0) 2 21-8 22-25 68
Internet: www.deutz.de
eMail: info@deutz.de